

**McCormick**

**Northwestern Engineering**

# ***Yttrium-Stabilized Zirconia***

Andrew Ball

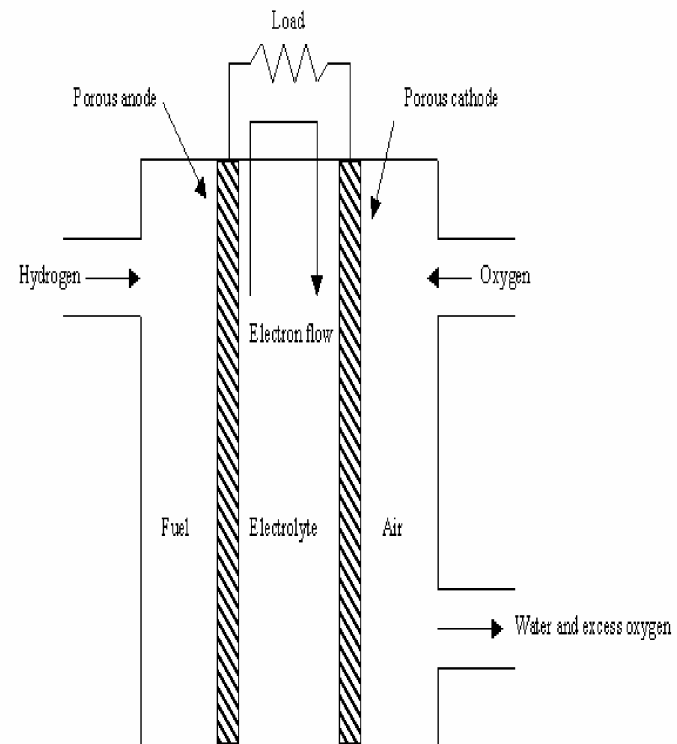
MSE 395

Materials for Energy Efficient Technology

Professor David Dunand

# Fuel Cell Basics

- $H^+$  and  $O^{2-}$  ions are formed at the anode and cathode respectively.
- Ion-conducting electrolyte permits flow of one ion from the anode to cathode, or vice versa
- Result: Voltage across the cell as electrons flow across electrical load to balance electrochemical reaction
  - Theoretical V: 0.6-1.2 V.

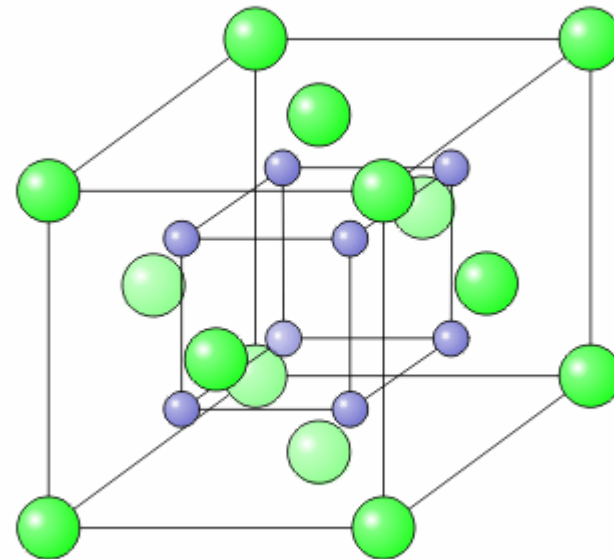


# ***Solid Oxide Fuel Cells***

- Conducted Ion:  $O^{2-}$
- Electrochemical Reaction:
  - Anode Reaction:  $2 H_2 + 2 O^{2-} \Rightarrow 2 H_2O + 4 e^-$
  - Cathode Reaction:  $O_2 + 4 e^- \Rightarrow 2 O^{2-}$
  - Overall Cell Reaction:  $2 H_2 + O_2 \Rightarrow 2 H_2O$
- Recombination of ions occurs at the anode
- Electrolyte Material: Yttrium-Stabilized Zirconia

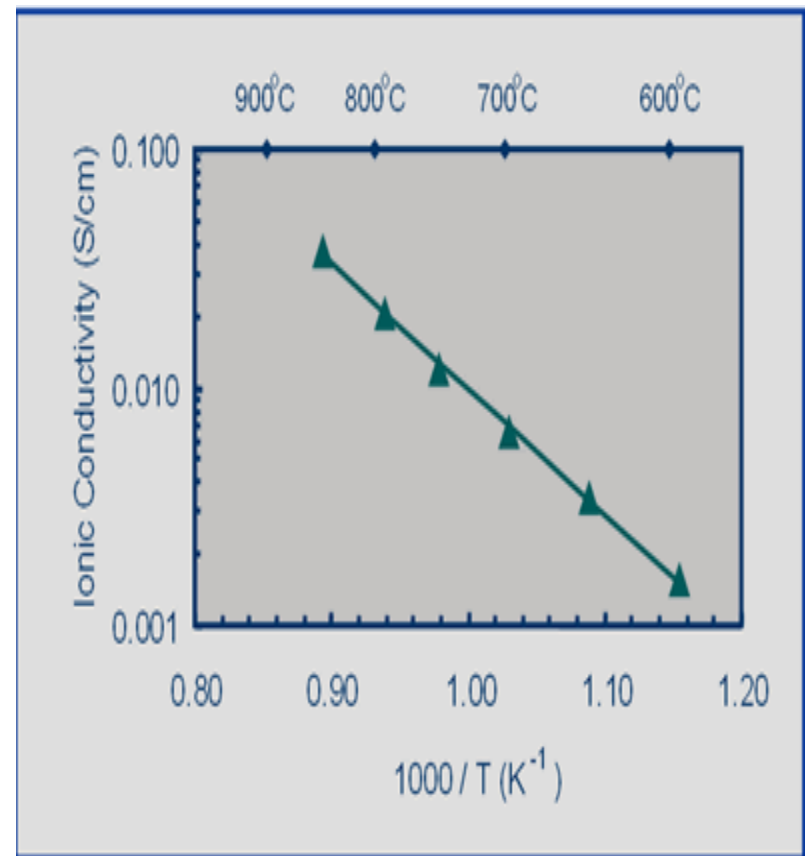
## Why YSZ?

- Zirconia ( $\text{ZrO}_2$ ) is a thermal insulator with high thermodynamic and chemical stability
- Doping Zirconia with Yttria ( $\text{Y}_2\text{O}_3$ ) replaces  $\text{Zr}^{4+}$  with  $\text{Y}^{3+}$ 
  - Adds Oxygen Vacancies
  - Ionic Conductivity



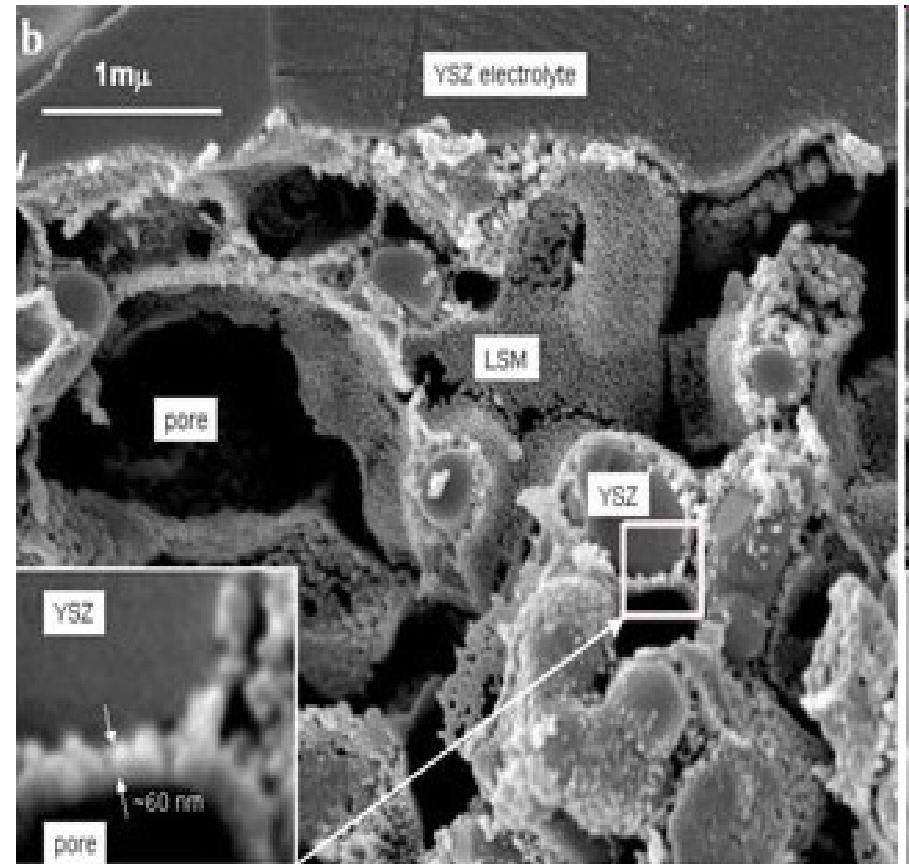
# ***Ionic Conductivity of YSZ***

- At low temperatures, low vacancy mobility limits  $O^{2-}$  Mobility.
- Above 700-800 C, high ionic conductivity (comparable to liquid electrolyte fuel cells)
- Result: SOFCs used at high-T.



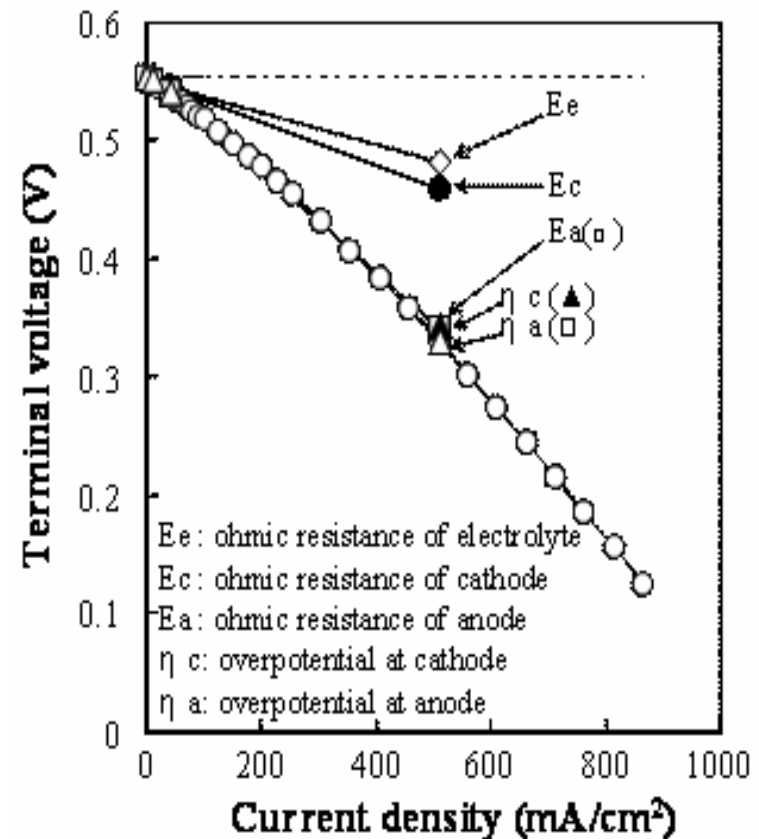
# ***YSZ, Porosity, And Electrochemical Reactions***

- Energy stems from recombination of ions:
  - $2\text{H}^+ + \text{O}^{2-} \Rightarrow \text{H}_2\text{O}$
- For the recombination of ions to occur, a 3-phase boundary between the electrolyte, anode, and air is needed.
- 3-phase boundary maximized by porous electrolyte-anode structure



## Advantages of YSZ Use

- High Temperature  
Reduces Voltage Loss due to **current**, a problem with fuel cells
- Since YSZ remains solid throughout, electrolyte does not vaporize; minimal corrosion
- Good ionic conductivity  
removes need for expensive electrocatalysts



## ***Disadvantages of YSZ Use***

- Temperature, Temperature, Temperature:
  - High Temperature Operation reduces the reaction energy of forming water from oxygen and hydrogen ions (can be mitigated somewhat with CHP setup).
  - High Temperature can be expensive to maintain
  - High temperature can cause thermal expansion stresses in the material
- Zirconia is brittle
  - Electrode Support is needed to keep oxide electrolyte from fracturing too easily, particularly as it is thin
  - Also makes the cell very sensitive to thermal stresses
- Result: Long Warm-Up Time Needed



## ***Future of YSZ***

- Increased ionic conductivity at lower temperature
  - Reduced Operation Costs, Shorter Warm-Up Time
  - Higher No-Loss Voltage
  - Less thermal stress
- Complex Dopants
  - Add Ceria; Higher Ionic Conductivity, Lower Stability
- Alternative Materials
  - LaSrGaMgO; Not as well documented or understood

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***Questions?***